

Date: Thursday, 6/5/2008 12:44:53 PM
 User: David Duval

Process Sheet

| | |
|--|---------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : FORWARD GUIDE PLATE |
| Job Number : 05028 | |
| Estimate Number : 13365 | |
| P.O. Number : | Part Number : D35899 |
| This Issue : 6/5/2008 S.O. No. : | Drawing Number : D3589 PROTO 08.06.05 |
| Prsht Rev. : NC | Project Number : VR0004 |
| First Issue : / / Type : R & D SM/MED FAB | Drawing Revision : PROTO |
| Previous Run : | Material : |
| Written By : <u>AA 08/06/05</u> | Due Date : 6/12/2008 Qty: 2 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev:A 08-06-05 new issue DD verified by:ec | |

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 .063 Sheet



Comment: Qty.: 0.0698 sf(s)/Unit Total : 0.1397 sf(s)

304/316 .063 Sheet

batch: 106860

HB 8-6-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3589

Dwg Rev: PROTOProg Rev: PROTO

HB 8-6-6

③

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



HB 8-6-6

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

ENGINEERING
APPROVAL

1308.06.09

Comment: SECOND CHECK

1308.06.06

5.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY

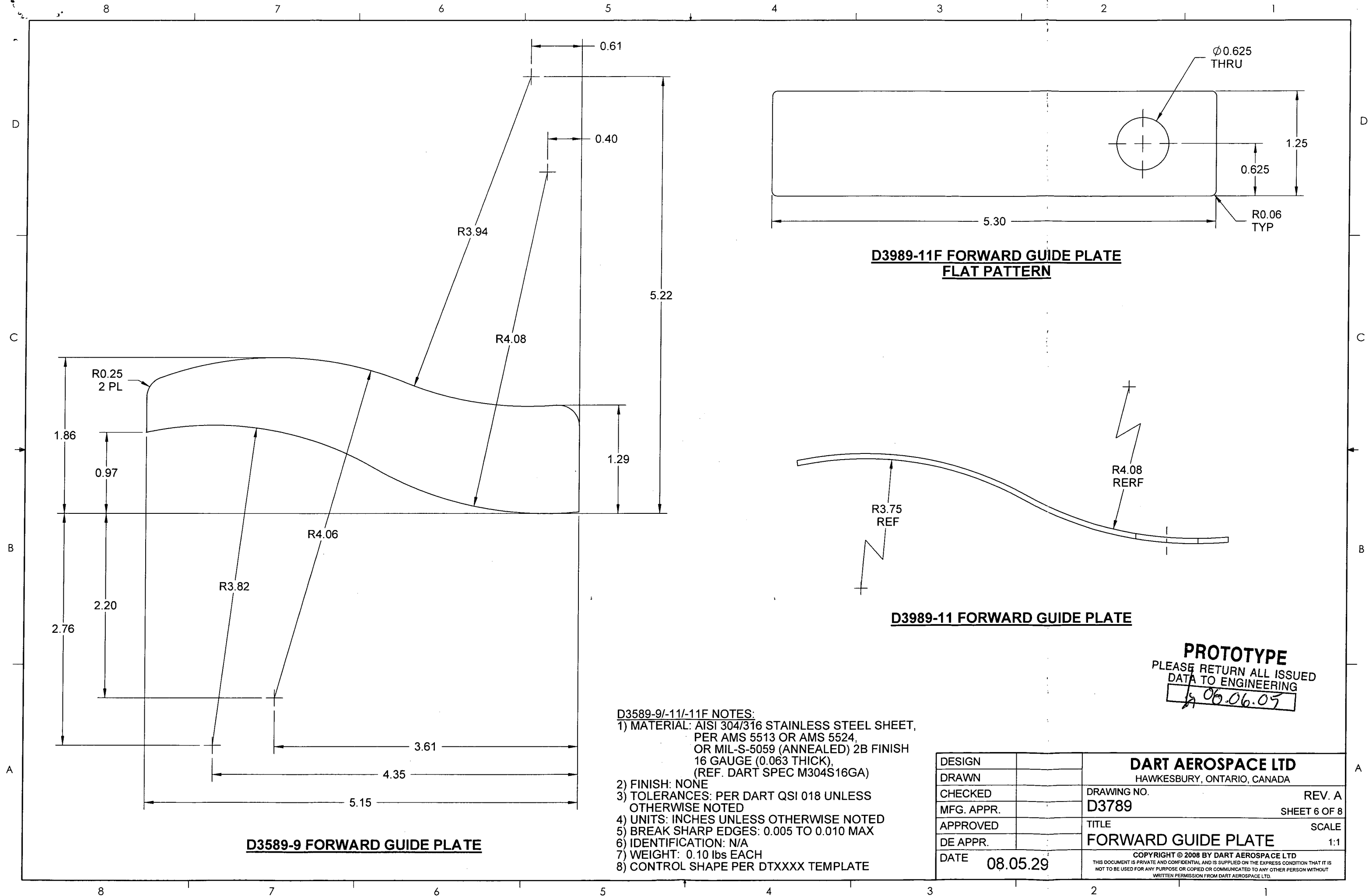


Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PD 08-06-06 ③



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
06.06.05

| | | | |
|------------|----------|--|--------------|
| DESIGN | | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3789 | SHEET 6 OF 8 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | FORWARD GUIDE PLATE | 1:1 |
| DATE | 08.05.29 | COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

Receiving Report

Date: 8/01/18 Batch No: 20106860
 Supplier: Chm/16 Part P/O: 3448

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 Release Note Attached: Yes ☐ No ☒
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐
 QC6 Inspection Work Order: ☒ N/A ☐
☒ N/A ☐
☒ N/A ☐
☒ N/A ☐

| Discrepancies | Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|---------------|--------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| | 1041302R1200 | | 12 | 0 | 0 | 12 | |
| | | | | | | | |
| | | | | | | | |

Initials of receiver (if shipment OK) Level 12 Location

Production/Admin: 20101012
 Date: REP 07/13
 Received/Costing:
 Initial:

H:\FORMS\Purchasing\approved purchase\RECREPORT Rev D

77-4248
77-5696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

On a du Savoir "FER"

SHIP TO:

VED JAN 28 2008

ACE LTD
EN STREET

FACTURE INVOICE N° 184746

DATE 18/01/08

BON DE LIVRAISON PACKING SLIP N° 130740

DATE DE LIVRAISON DELIVERY DATE 18/01/08

TERMES / TERMS

NET 30 JOURS

TERR.

REMARQUES / REMARKS

PAGE N°

001

| DESCRIPTION | POIDS WEIGHT | PRIX PRICE | PAR PER * | MONTANT AMOUNT |
|--------------------------|--------------|------------|-----------|----------------|
| 2 48 X 96 | 504 | 350.476 | CLB | 1766.40 |
| '8 | 10 | 504.000 | CLB | CY 50.75 |
| SHAFT | 0 | 287.400 | | 0.00 |
| REF | 1 | 2.950 | UN | CY 2.95 |
| POIDS TOTAL TOTAL WEIGHT | 515 | | | |

Formplus N° 8019

THE PROPERTY OF "ACIER CAMP" INC. UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED. EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. • FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH DELIVERY AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE LHM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE CANNOT BE RETURNED. • ALL GOODS RETURNED, MUST BE WITH OUR AUTHORIZATION AND ARE

CONDITION MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y M/M J/D

STOMER'S SIGNATURE

DATE

SOUS-TOTAL SUB TOTAL 1820.10
 T.P.S. G.S.T. 91.01
 T.V.Q. Q.S.T. 0.00
TOTAL 1911.11

MILL TEST REPORT
TA CHEN INTERNATIONAL CORPORATION
www.tachen.com
MTR#: YMCLF06M936-1-1 Customer#: CFFPMI PO#: C61133 SO#: C67316
Item#: 16GA4893042B Bundle#: 58572663A-2 Heat#: BG212967

This MTR contains 1 page (Page: 1)

INSPECTION CERTIFICATE

YEN HAU CORP.
YEN HAU CORP.

INVOICE NO.: FORMS-1234-1234-1234-1234
CONTRACT: PRIMARY GOLD ROLLED STAINLESS STEEL SHEETS
SPECIFICATION: AISI 304
CUSTOMER: HATFORD ENTERPRISE LTD.

YEN HAU CORP. 345, SHEN HUI RD., LIU CHU HUA RD.
KACHUNG TAIWAN R.O.C.
TEL: 87777777 FAX: 87777777
CERTIFICATE NO: FORMS-1-1
DATE OF ISSUE: 20071220

| SIZE | NO of Product | Weight in KG | Heat No. | ID No. | Physical Properties Tensile Test CL-30 min | | | | | Chemical Properties (%) | | | | | | | | | |
|--------------|------------------|--------------------|----------|-------------|--|------------|------------|----|-----|----------------------------|------------|------------|-----------|-----------|------------|------------|-----------|--|--|
| | | | | | Y.L. PS | T.S. PS | EL. (%) | HB | HV | C ±100 | SI ±100 | Mn ±100 | P ±100 | S ±100 | FE ±100 | Cr ±100 | N ±100 | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| 16GA4893042B | 1 | 2048 | BG212967 | 58572663A-2 | 45075 | 88000 | 50 | 88 | 173 | 4.4 | 38 | 105 | 24 | 3 | 810 | 1813 | 4.5 | | |
| 16GA4893042B | 1 | 2048 | BG212967 | 58572663A-2 | 45075 | 88000 | 50 | 88 | 173 | 4.4 | 38 | 105 | 24 | 3 | 810 | 1813 | 4.5 | | |
| 16GA4893042B | 1 | 2048 | BG212967 | 58572663A-2 | 45075 | 88000 | 50 | 88 | 173 | 4.4 | 38 | 105 | 24 | 3 | 810 | 1813 | 4.5 | | |
| 16GA4893042B | 1 | 2054 | BG212797 | 58572663A-1 | 44888 | 86745 | 48 | 86 | 175 | 5.1 | 38 | 115 | 20 | 5 | 808 | 1811 | 4.3 | | |
| 16GA4893042B | 1 | 2055 | BG212797 | 58572663A-2 | 44888 | 86745 | 48 | 86 | 175 | 5.1 | 38 | 115 | 20 | 5 | 808 | 1811 | 4.3 | | |
| 16GA4893042B | 1 | 2056 | BG212797 | 58572663A-3 | 44888 | 86745 | 48 | 86 | 175 | 5.1 | 38 | 115 | 20 | 5 | 808 | 1811 | 4.3 | | |
| 16GA4893042B | 1 | 2056 | BG212797 | 58572663A-4 | 44888 | 86745 | 48 | 86 | 175 | 5.1 | 38 | 115 | 20 | 5 | 808 | 1811 | 4.3 | | |
| 16GA4893042B | 1 | 2058 | BG212797 | 58572663A-5 | 44888 | 86745 | 48 | 86 | 175 | 5.1 | 38 | 115 | 20 | 5 | 808 | 1811 | 4.3 | | |
| 16GA4893042B | 1 | 1343 | BG213138 | 58572714A-1 | 46880 | 100340 | 48 | 86 | 177 | 4.9 | 37 | 86 | 23 | 1 | 806 | 1807 | 4.2 | | |
| 16GA4893042B | 1 | 1343 | BG213138 | 58572714A-2 | 46880 | 100340 | 48 | 86 | 177 | 4.9 | 37 | 86 | 23 | 1 | 806 | 1807 | 4.2 | | |
| 16GA4893042B | 1 | 1348 | BG213555 | 58572644A-3 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1348 | BG213555 | 58572644A-4 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1348 | BG213555 | 58572644A-5 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1348 | BG213555 | 58572644A-6 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1348 | BG213555 | 58572644A-7 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1350 | BG213555 | 58572648A-1 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1350 | BG213555 | 58572648A-2 | 44880 | 87730 | 51 | 84 | 188 | 4.4 | 36 | 88 | 18 | 4 | 815 | 1818 | 4.4 | | |
| 16GA4893042B | 1 | 1352 | YU45889 | 58572663A-1 | 43355 | 100340 | 50 | 83 | 165 | 4.5 | 32 | 123 | 33 | 8 | 808 | 1828 | 2.6 | | |
| 16GA4893042B | 1 | 1835 | 87071 | 58573408A-1 | 45240 | 83525 | 53 | 84 | 166 | 5.8 | 54 | 122 | 27 | 8 | 825 | 1826 | 4.1 | | |
| 16GA4893042B | 1 | 1855 | 87071 | 58573408A-2 | 45240 | 83525 | 53 | 84 | 166 | 5.8 | 54 | 122 | 27 | 8 | 825 | 1826 | 4.1 | | |
| 16GA4893042B | 1 | 2051 | BG212867 | 58572663A-1 | 43210 | 87440 | 51 | 84 | 166 | 5.1 | 31 | 88 | 26 | 3 | 816 | 1822 | 4.4 | | |
| 16GA4893042B | 1 | 2051 | BG212867 | 58572663A-2 | 43210 | 87440 | 51 | 84 | 166 | 5.1 | 31 | 88 | 26 | 3 | 816 | 1822 | 4.4 | | |
| 16GA4893042B | 1 | 2055 | BG212867 | 58572663A-3 | 43210 | 87440 | 51 | 84 | 166 | 5.1 | 31 | 88 | 26 | 3 | 816 | 1822 | 4.4 | | |
| 16GA4893042B | 1 | 1330 | BG213112 | 58572748B-1 | 44850 | 88470 | 52 | 83 | 165 | 4.8 | 38 | 108 | 19 | 3 | 813 | 1813 | 5 | | |
| 16GA4893042B | 1 | 1330 | BG213112 | 58572748B-2 | 44850 | 88470 | 52 | 83 | 165 | 4.8 | 38 | 108 | 19 | 3 | 813 | 1813 | 5 | | |
| 16GA4893042B | 1 | 1330 | BG213112 | 58572748B-3 | 44850 | 88470 | 52 | 83 | 165 | 4.8 | 38 | 108 | 19 | 3 | 813 | 1813 | 5 | | |
| 16GA4893042B | 1 | 1341 | BG213112 | 58572748B-4 | 44850 | 88470 | 52 | 83 | 165 | 4.8 | 38 | 108 | 19 | 3 | 813 | 1813 | 5 | | |
| 16GA4893042B | 1 | 1341 | BG213112 | 58572748B-5 | 44850 | 88470 | 52 | 83 | 165 | 4.8 | 38 | 108 | 19 | 3 | 813 | 1813 | 5 | | |